

MATERIAL
SAFETY
DATA SHEET

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| PRODUCT NAME Hexafluoroethane | CAS# 75-16-4 |
| TRADE NAME AND SYNONYMS Hexafluoroethane | DOT I.D. NO. UN 2193 |
| CHEMICAL NAME AND SYNONYMS Halocarbon 116 | DOT HAZARD CLASS Division 2.2 |
| ISSUE DATE AND REVISIONS Revised June 2007 | FORMULA C ₂ F ₆ |

HEALTH HAZARD DATA

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| EMERGENCY OVERVIEW Hexafluoroethane is a nonflammable, colorless, odorless liquefied compressed gas packaged in cylinders under its own vapor pressure of 430.3 psig at 70°F. It can cause rapid suffocation when concentrations are sufficient to reduce oxygen levels below 19.5%. Self-Contained Breathing Apparatus (SCBA) may be required for rescue workers. Contact with product can cause frostbite. |
| SYMPTOMS OF OVER-EXPOSURE Effects of over-exposure of Hexafluoroethane may cause suffocation by displacing the oxygen in air. Exposure to an oxygen deficient atmosphere (less than 19.5%) may cause dizziness, drowsiness, nausea, vomiting, excessive salivation, diminished mental alertness, loss of consciousness and death. Exposure to atmospheres containing less than 12% oxygen will bring about unconsciousness without warning and so quickly that the individuals cannot help themselves. Inhalation of high concentrations may also causes mild central nervous system depression and cardiac arrhythmias (heartbeat irregularities). |
| TOXICOLOGICAL PROPERTIES Hexafluoroethane is nontoxic but the liberation of a large amount in a confined area could displace the amount of oxygen in air necessary to support life. Hexafluoroethane is not listed in the IARC, NTP, FEDERAL OSHA Z LIST or CAL/OSHA. No mutagenicity or teratogenicity effects on humans have been described for Hexafluoroethane. |
| RECOMMENDED FIRST AID TREATMENT PROMPT MEDICAL ATTENTION IS MANDATORY IN ALL CASES OF OVEREXPOSURE TO HEXAFLUOROETHANE. RESCUERS SHOULD BE EQUIPPED WITH ADEQUATE PERSONAL PROTECTIVE APPARATUS. <u>Inhalation:</u> Victim(s) should be assisted to an uncontaminated area and inhale fresh air. Quick removal from the contaminated area is most important. Further treatment should be symptomatic and supportive. <u>Eye Contact:</u> Flush eyes with plenty of lukewarm water for several minutes. <u>Skin Contact:</u> Remove contaminated clothing and flush with plenty of lukewarm water for several minutes. |

HAZARDOUS MIXTURES OF OTHER LIQUIDS, SOLIDS, OR GASES

None

PHYSICAL DATA

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| BOILING POINT -78.2°C | CRITICAL TEMPERATURE 19.7°C |
| MOLAR SPECIFIC HEAT (25 oC, 1 bar abs, constant volume) 131.29J/mol°K | CRITICAL PRESSURE 29.8 bar abs |
| SOLUBILITY IN WATER 0.0015%(by weight) | SPECIFIC VOLUME(21.1 oC, 1 bar abs) 174.8 dm ³ /kg |
| EVAPORATION RATE N/A | SPECIFIC GRAVITY (AIR=1) 4.823 at 70°F |
| APPEARANCE AND ODOR Colorless, nonflammable, liquefied, odorless gas | |

FIRE AND EXPLOSION HAZARD DATA

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| FLASH POINT (Method used) N/A | AUTO IGNITION TEMPERATURE N/A | FLAMMABLE LIMITS % BY VOLUME LEL N/A UEL N/A |
| EXTINGUISHING MEDIA Nonflammable. Use extinguishing media appropriate for surrounding fire. | | |
| SPECIAL FIRE FIGHTING PROCEDURES Structural fire-fighters must wear Self-Contained Breathing Apparatus and full protective equipment. In the event of fire, cool containers of this product with water to prevent failure. Use a water spray or fog to reduce of direct vapors. If unruptured cylinders are exposed to heat, the cylinder may rupture or explode and release the content. It may be prudent to remove potentially heat-exposed cylinders from the area surrounding a fire, if it is safe for fire-fighters to do so. | | |
| UNUSUAL FIRE AND EXPLOSION HAZARDS Most cylinders are designed to vent contents when exposed to elevated temperatures. Pressure in a cylinder can build up due to heat and it may rupture if pressure relief devices should fail to function. | | |

REACTIVITY DATA

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| STABILITY | CONDITIONS TO AVOID |
| Unstable | Cylinder should not be exposed to temperatures in excess of 125°F (52°C). |
| Stable | |
| INCOMPATIBILITY (Materials to avoid) Alkali or alkaline earth metals – powdered aluminum, zinc, etc. | |
| HAZARDOUS DECOMPOSITION PRODUCTS N/A | |
| HAZARDOUS POLYMERIZATION | CONDITIONS TO AVOID |
| May Occur | N/A |
| Will Not Occur | |

SPILL OR LEAK PROCEDURES

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| STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED Uncontrolled releases should be responded by trained personnel using pre-planned procedures. Proper protective equipment should be used. In case of an accidental release, evacuate all personnel upwind and away from affected area, protect people, and respond with trained personnel. |
| WASTE DISPOSAL METHOD Waste disposal must be in accordance with appropriate Federal, State, and local regulations. For emergency disposal assistance, contact HSG for specific advice. |

SPECIAL PROTECTION INFORMATION

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| RESPIRATORY PROTECTION (Specify type) Positive pressure air line with mask or self-contained breathing apparatus should be available for emergency use. | |
| VENTILATION See Local Exhaust | SPECIAL N/A |
| MECHANICAL (Gen.) N/A | OTHER N/A |
| LOCAL EXHAUST To prevent accumulation of high concentrations so as to reduce the oxygen level in the air to less than 19.5 percent. | |
| PROTECTIVE GLOVES Leather gloves | |
| EYE PROTECTION Chemical splash goggles and face shield | |
| OTHER PROTECTIVE EQUIPMENT Safety shoes | |

SPECIAL PRECAUTIONS*

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| SPECIAL LABELING INFORMATION DOT Shipping Name: Hexafluoroethane DOT Shipping Label: Nonflammable Gas | DOT Hazard Class: Division 2.2 I.D. No.: UN 2193 |
| SPECIAL WORK AND HYGIENE RECOMMENDATIONS As with all chemicals, avoid getting this product in you. Do not eat or drink while handling this product. Be aware of any signs of dizziness or fatigue, exposures to fatal concentrations of this product could occur without any significant warning symptoms. | |
| SPECIAL HANDLING AND STORAGE RECOMMENDATIONS Cylinders should be stored in dry, well-ventilated areas away from sources of heat, compressed gases can present significant safety hazards. Store containers away from heavily trafficked areas and emergency exits. Do not use this product with or near incompatible chemicals like sodium, potassium, calcium, zinc, magnesium and powdered aluminum. Acceptable materials for construction for equipment used in the handling of this product include most commonly used metals (steel, cast iron, brass, copper, tin, lead, and aluminum). | |
| OTHER RECOMMENDATIONS OR PRECAUTIONS Protect cylinders against physical damage. Store in cool, dry, well-ventilated area, away from sources of heat, ignition and direct sunlight. Do not allow area where cylinders are stored to exceed 125°F. Use a check valve or trap in the discharge line to prevent hazardous backflow. Cylinders should be stored upright and be firmly secured to prevent falling or being knocked over. | |

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